

Fig-1

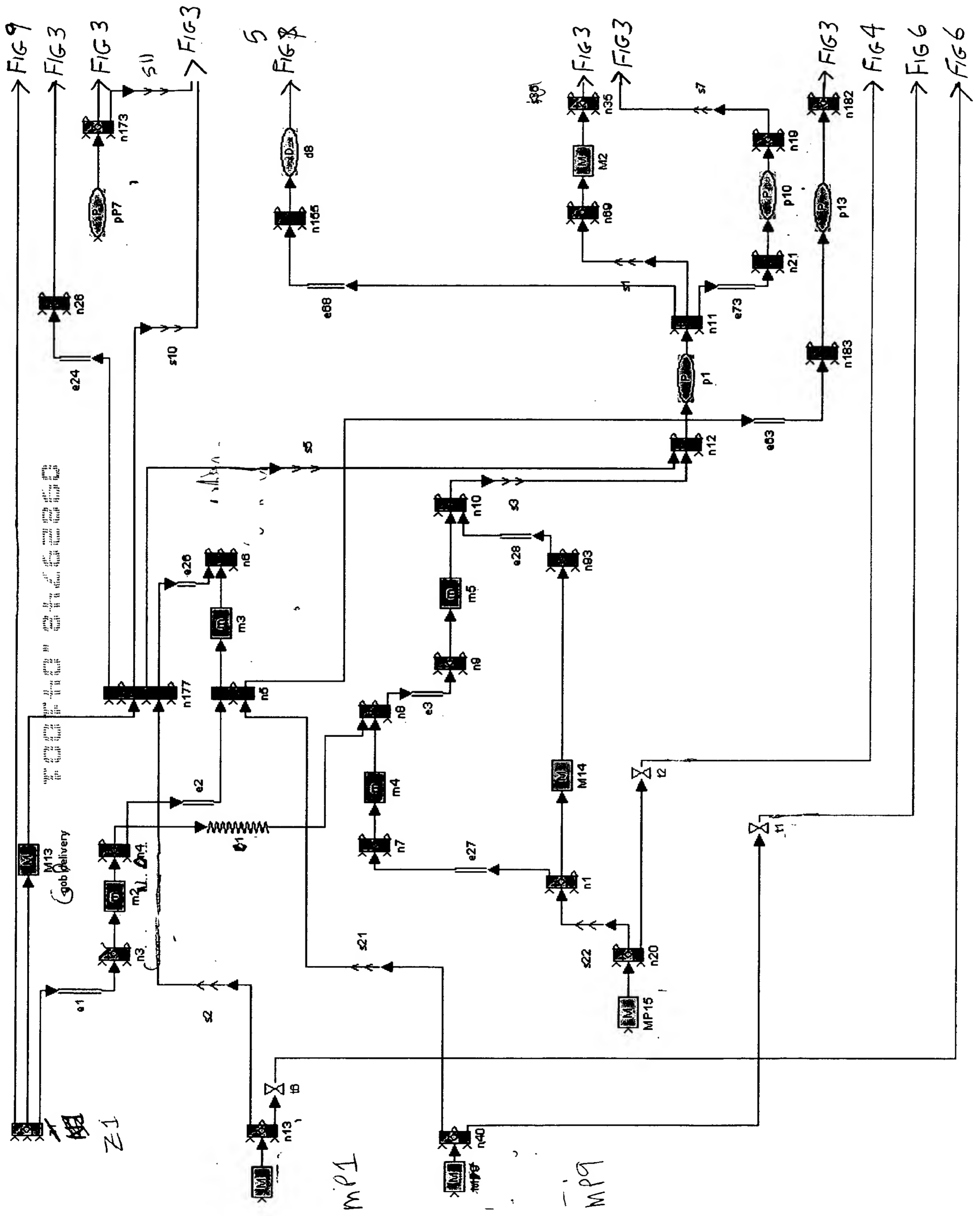


FIG 2.

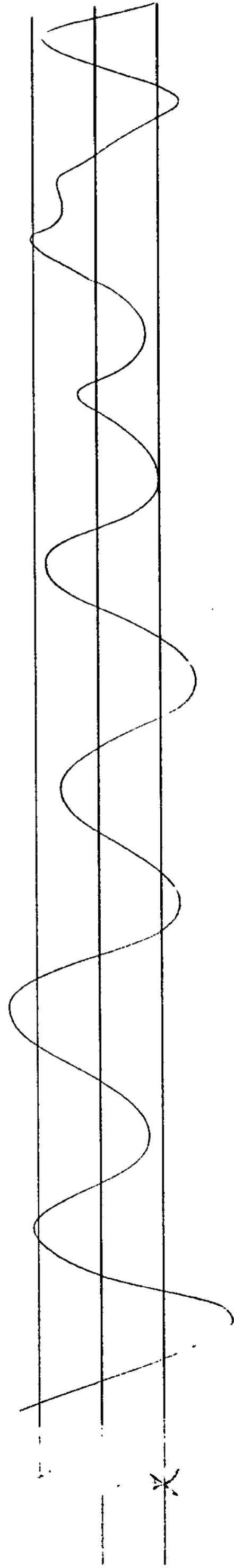
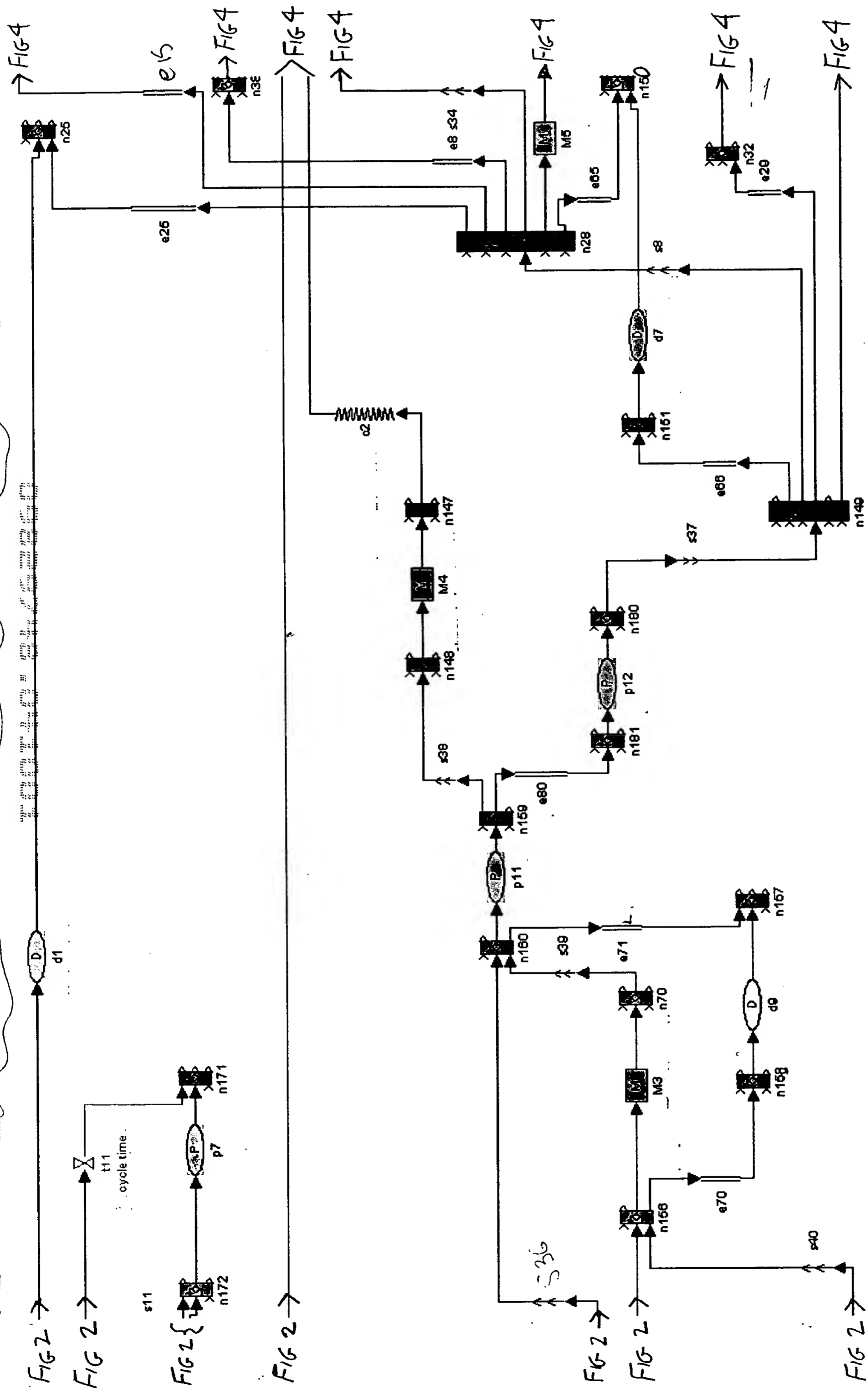


FIG. 3

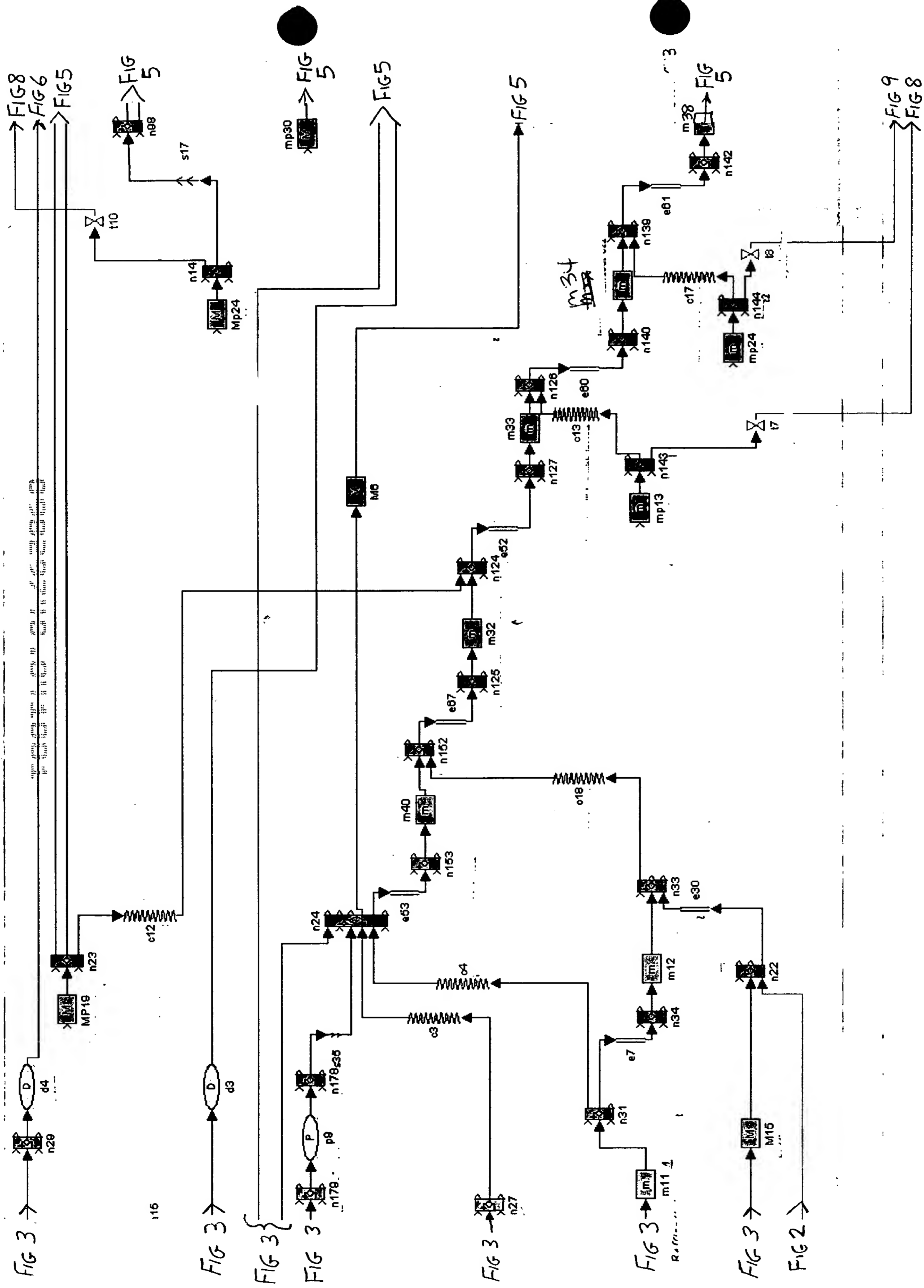


FIG 4

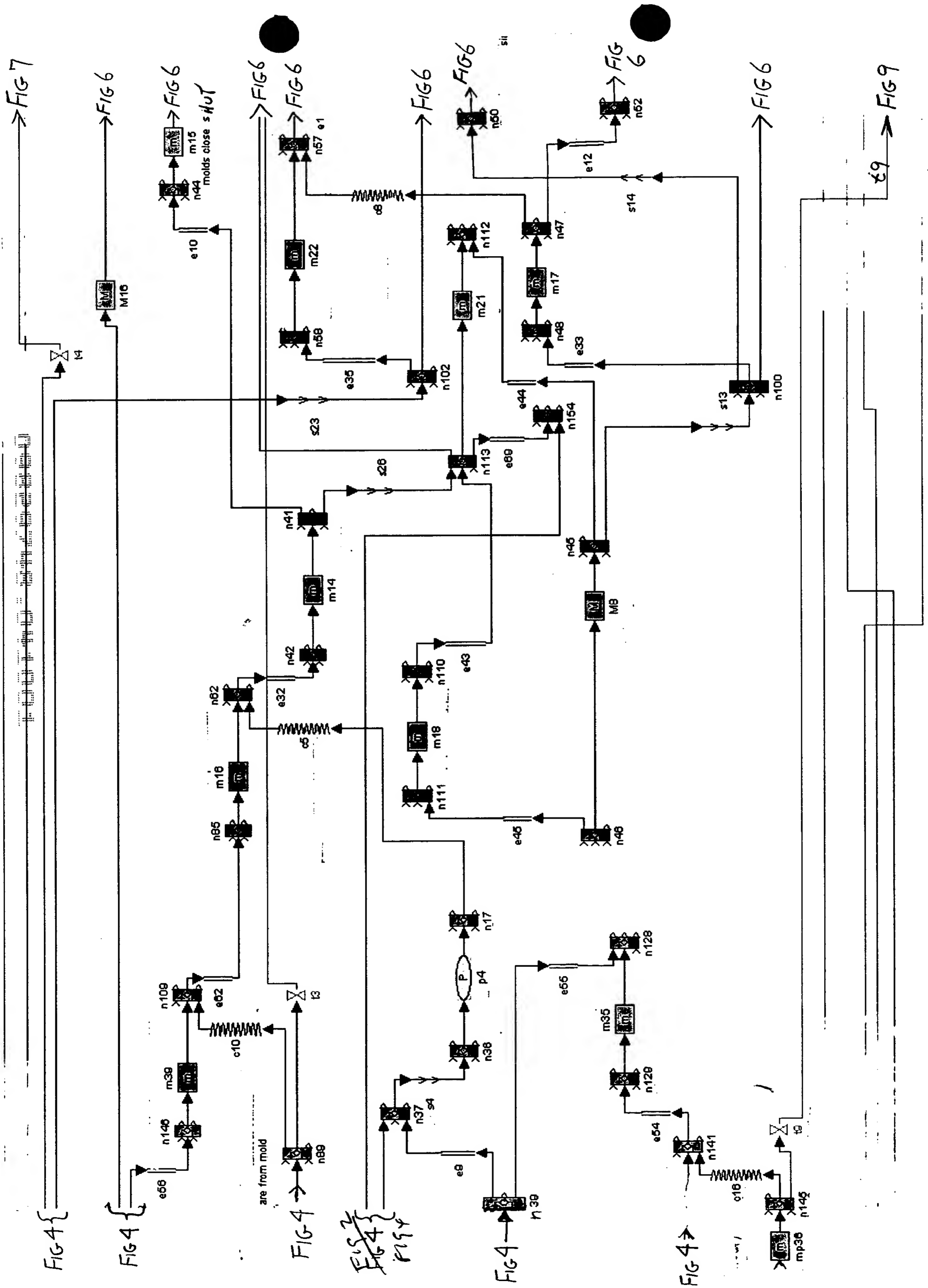
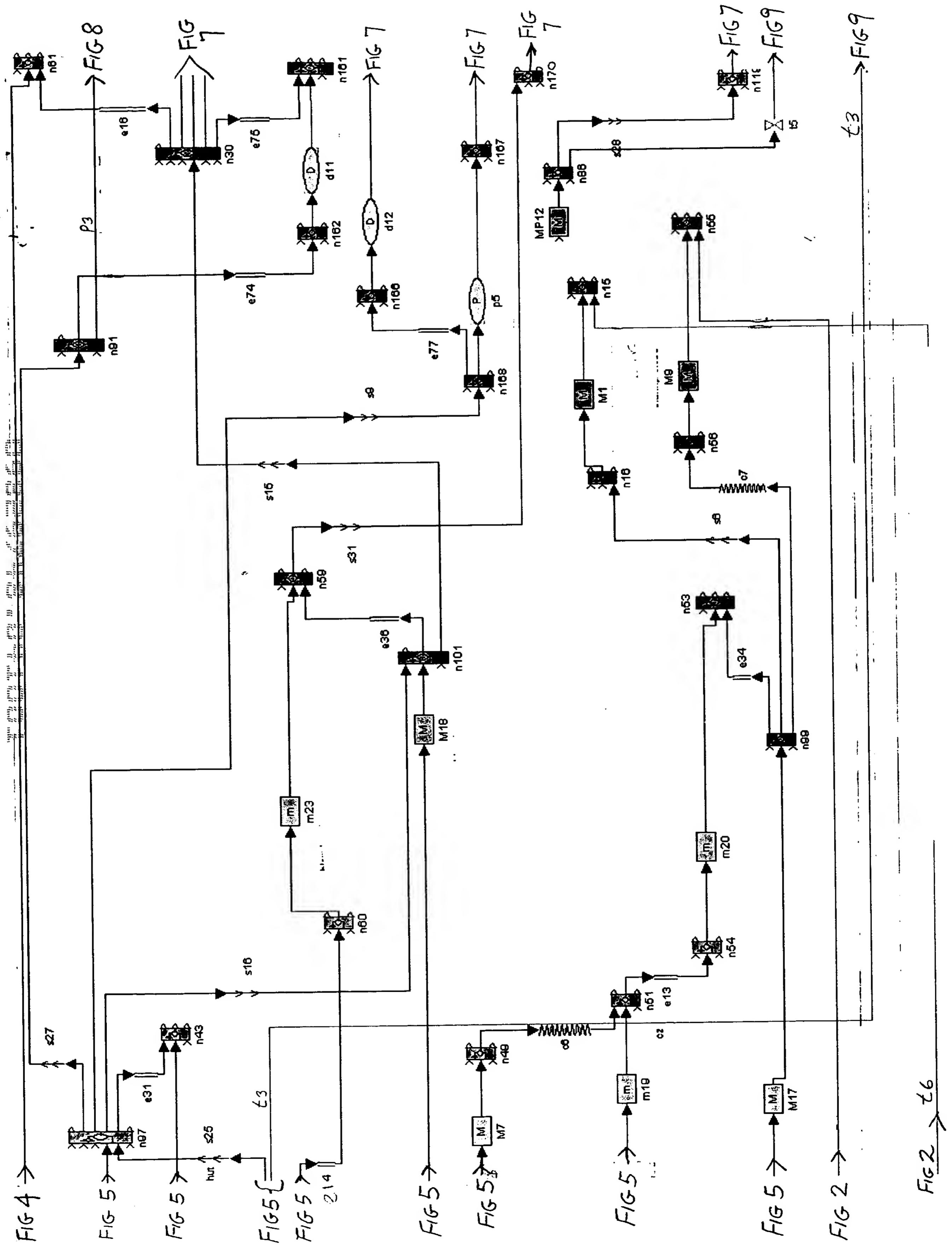
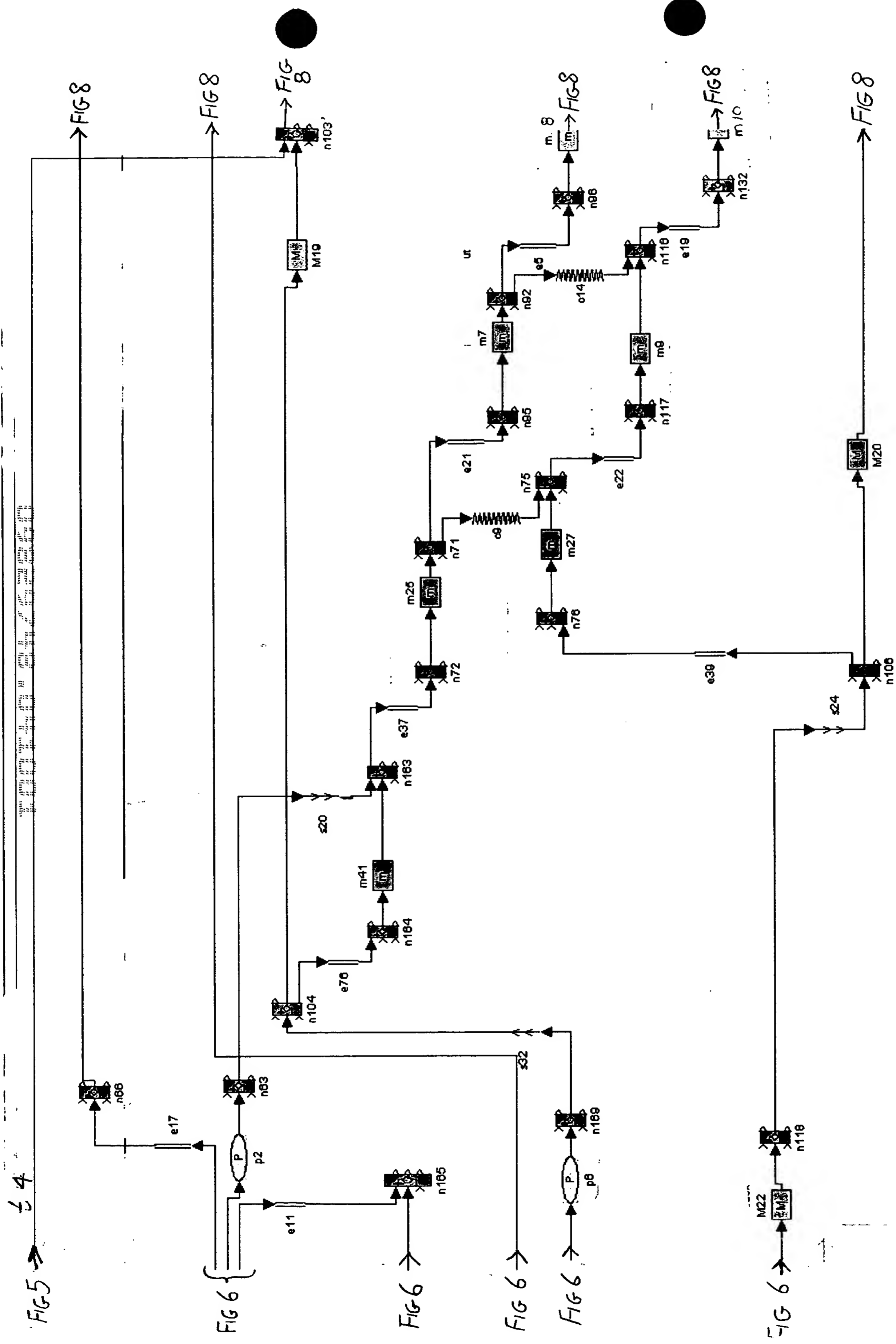


FIG 5





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FIG 4 → t10

FIG 7 →

FIG 6 →

FIG 7 →

FIG 7 →

FIG 9 →

FIG 7 →

FIG 7 →

FIG 7 →

FIG 4 → t7

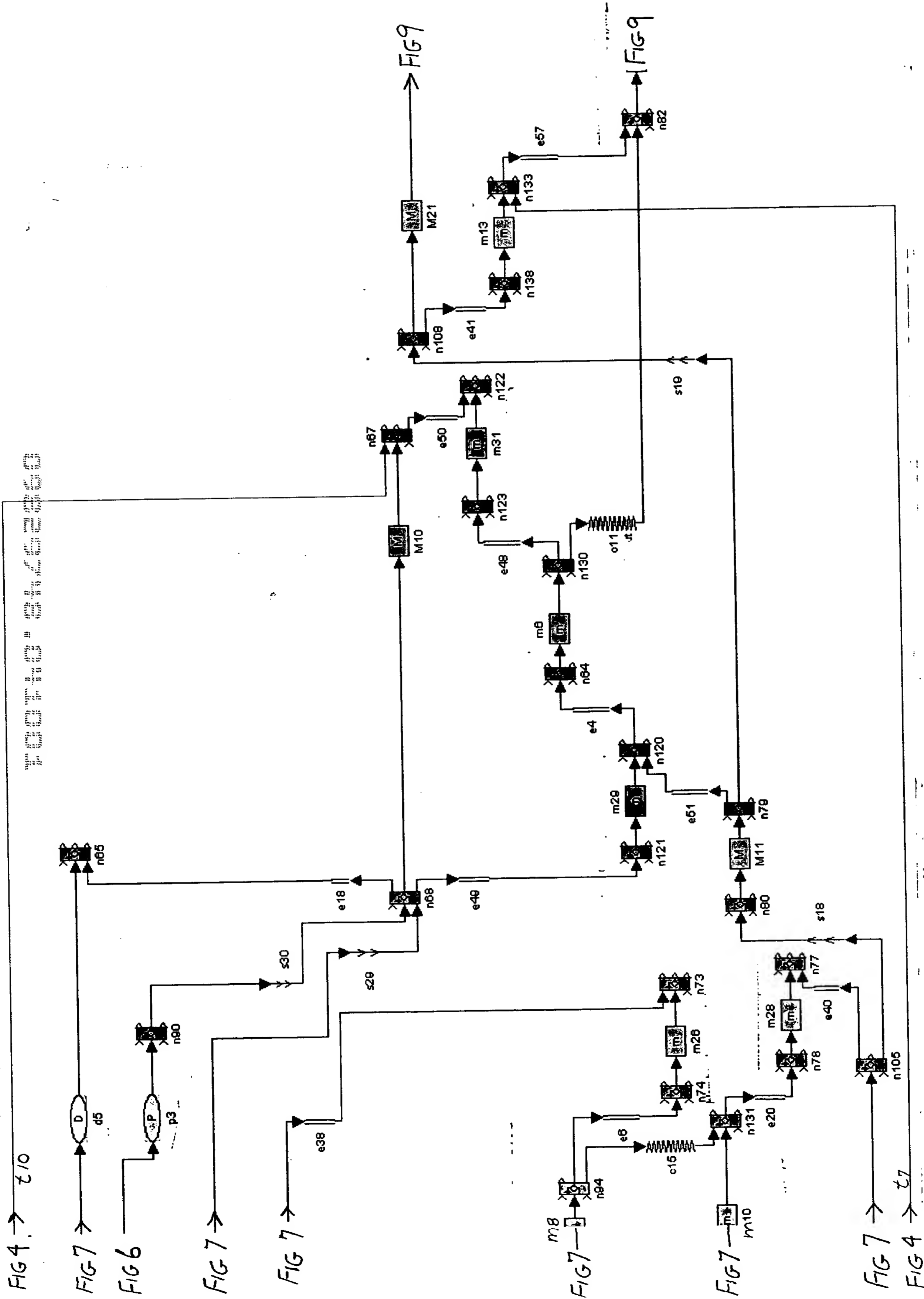
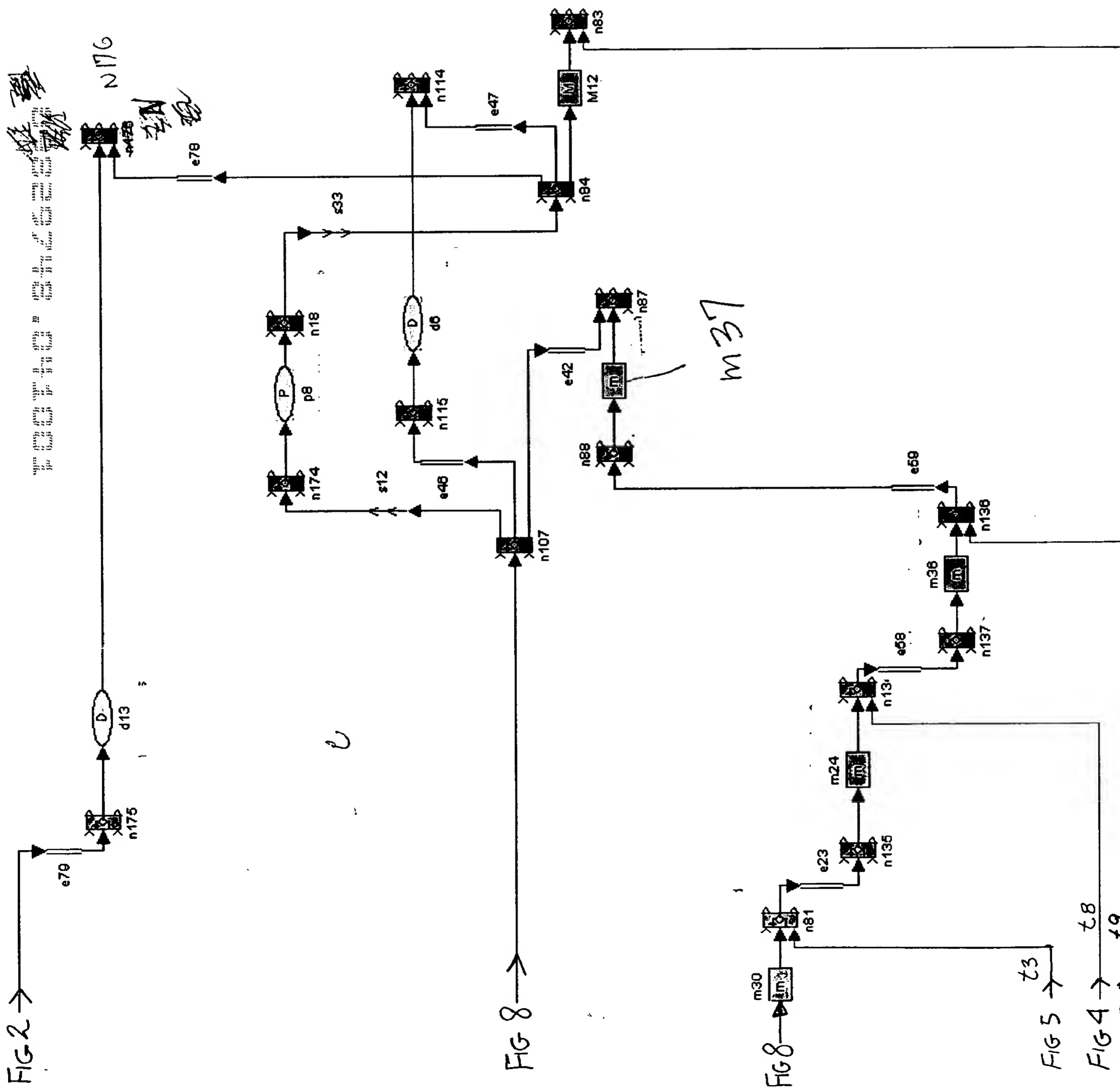


FIG 8



1. The system is designed to provide a continuous flow of fluid from the source to the destination. The flow is controlled by a series of valves and pumps. The system is capable of operating at a pressure of up to 100 bar. The flow rate is adjustable and can be set to meet the requirements of the application. The system is designed to be safe and reliable, with multiple safety features to prevent accidents and ensure the integrity of the fluid. The system is also designed to be easy to maintain and repair, with clear access to all components.

G H

	Events	ON	OFF
1			
2	Gob Interceptor	334	14
3	Blanks Close	324	130
4	Blanks Open	130	321
5	Plunger Up	33	123
6	First Baffle	9	125
7	Plunger Down	127	327
8	Funnel	1	150
9	Settle Blow	1	1
10	Plunger Cooling	150	260
11	Invert	200	260
12	Neckring Open	274.5	283
13	Revert	282	172
14	Molds Close/Open	229	170
15	Mold Cooling	10	150
16	Blowhead	290	113
17	Final Blow	348	120
18	Take Out IN	137	197
19	Tongs Close	178	78
20	Take Out OUT	197	90

Fig - 11

1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

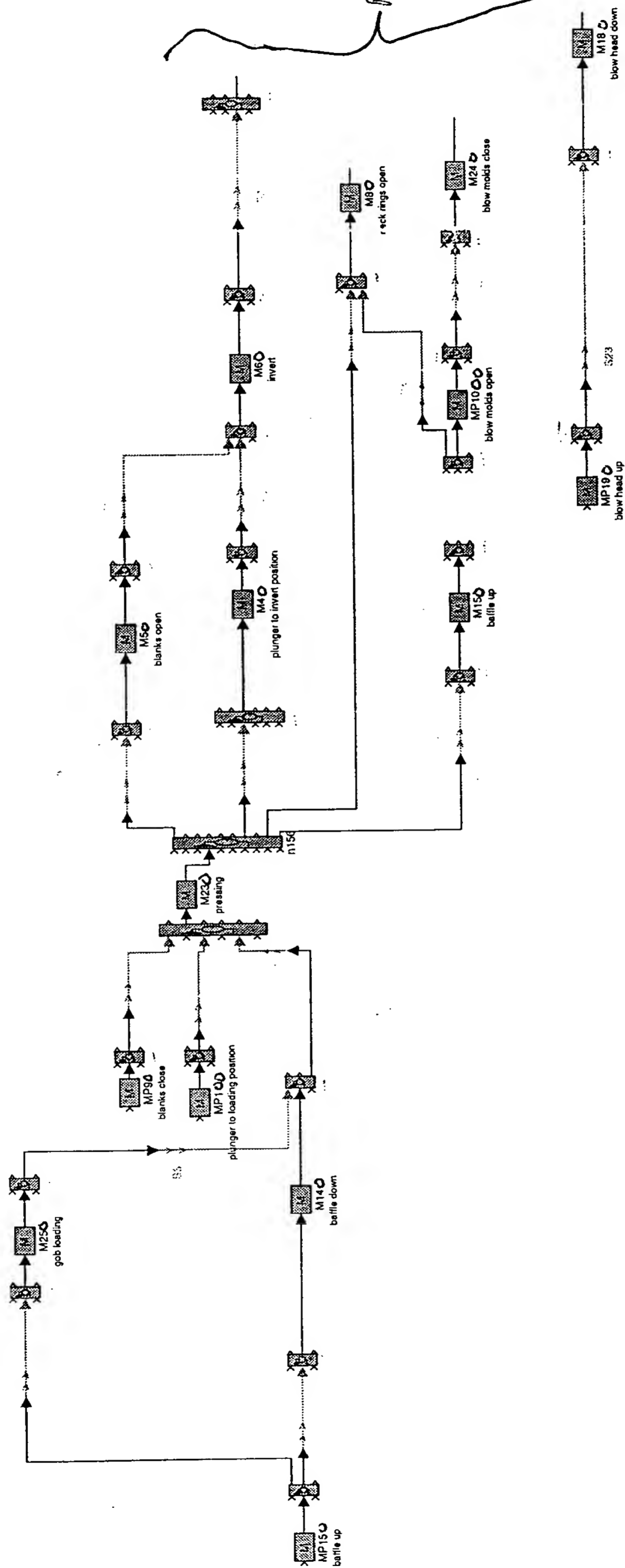


Fig-12A

Fig 12A

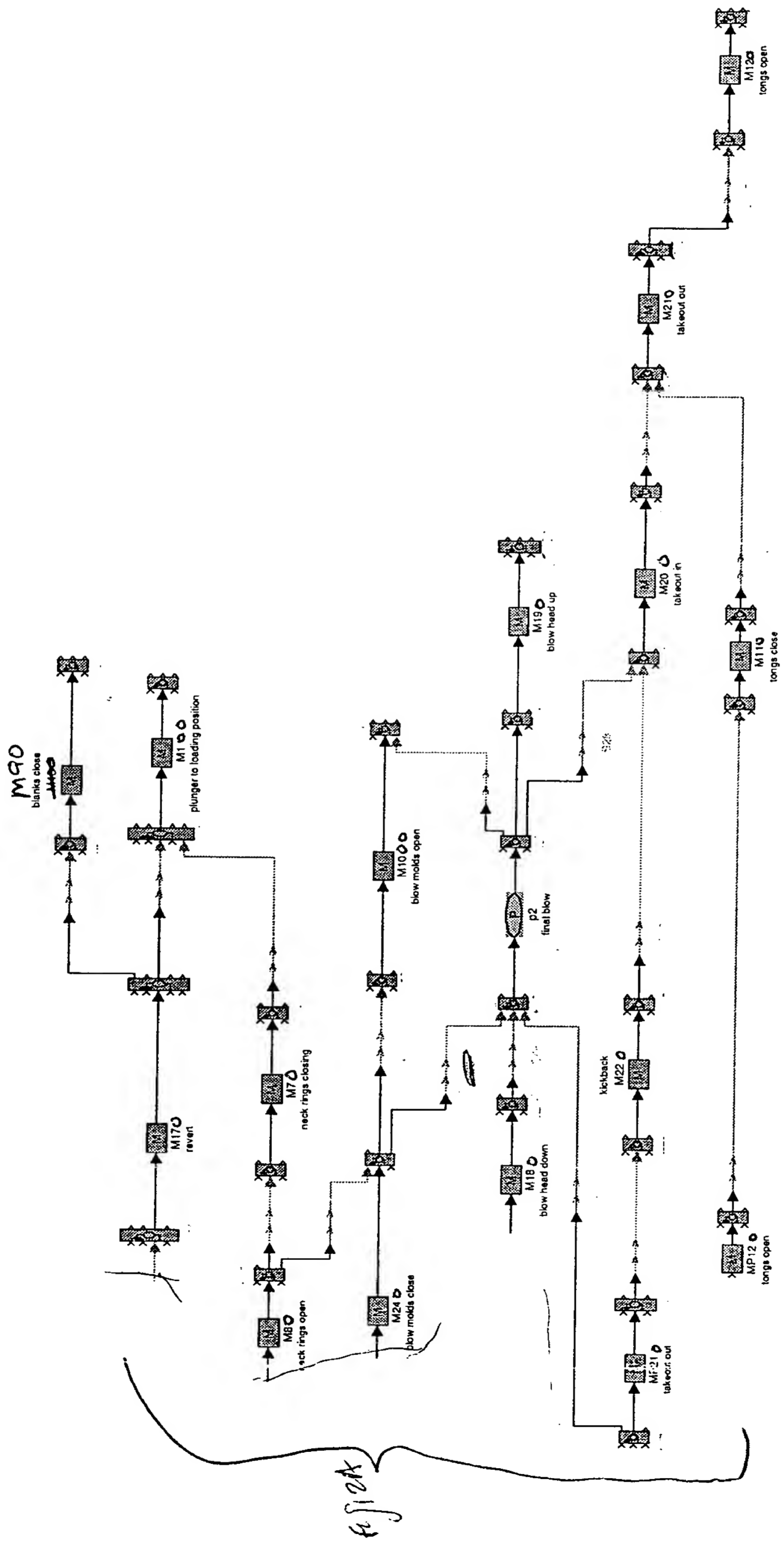


Fig 12B

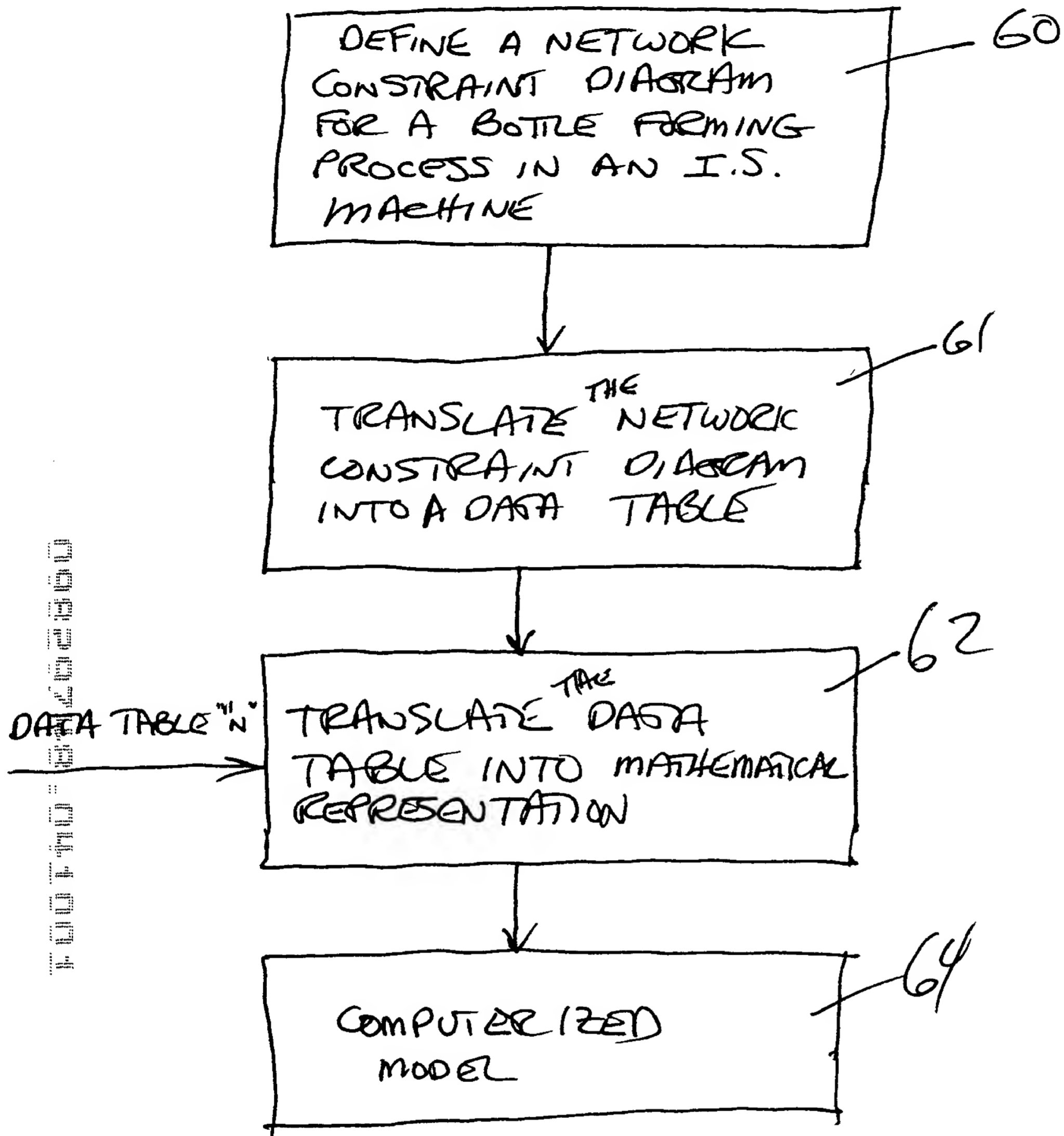
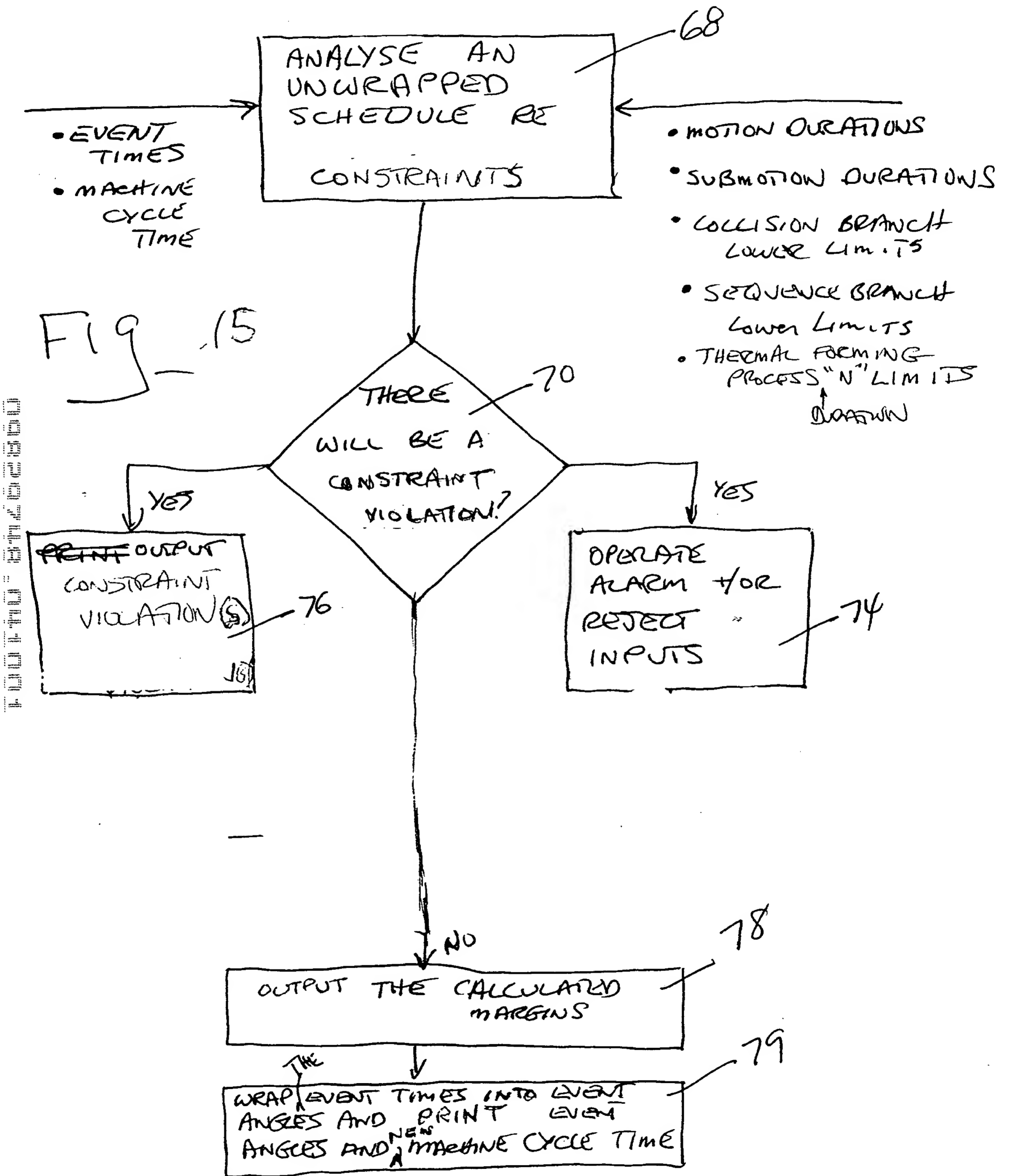


Fig-13

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FIG - 14



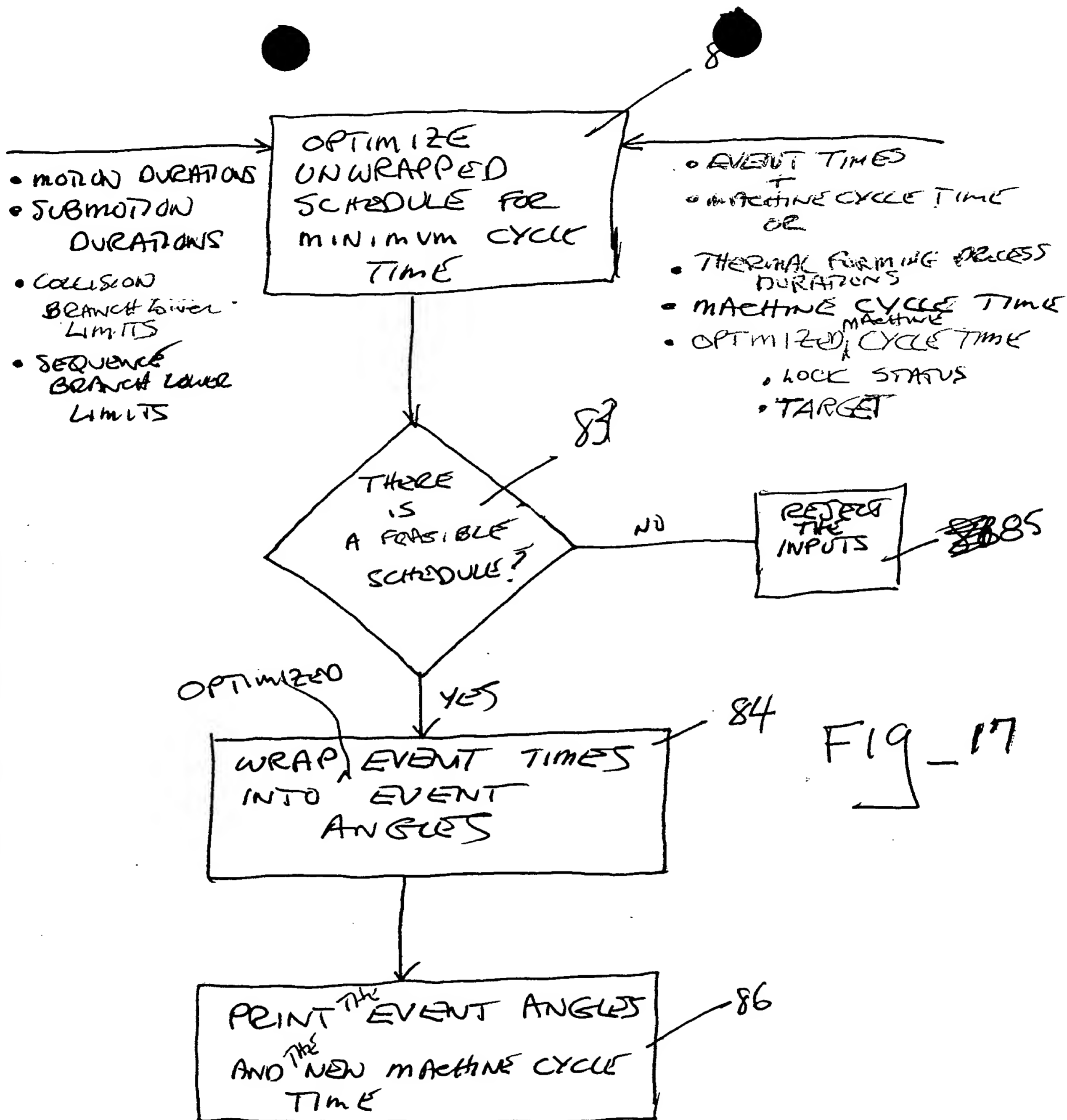
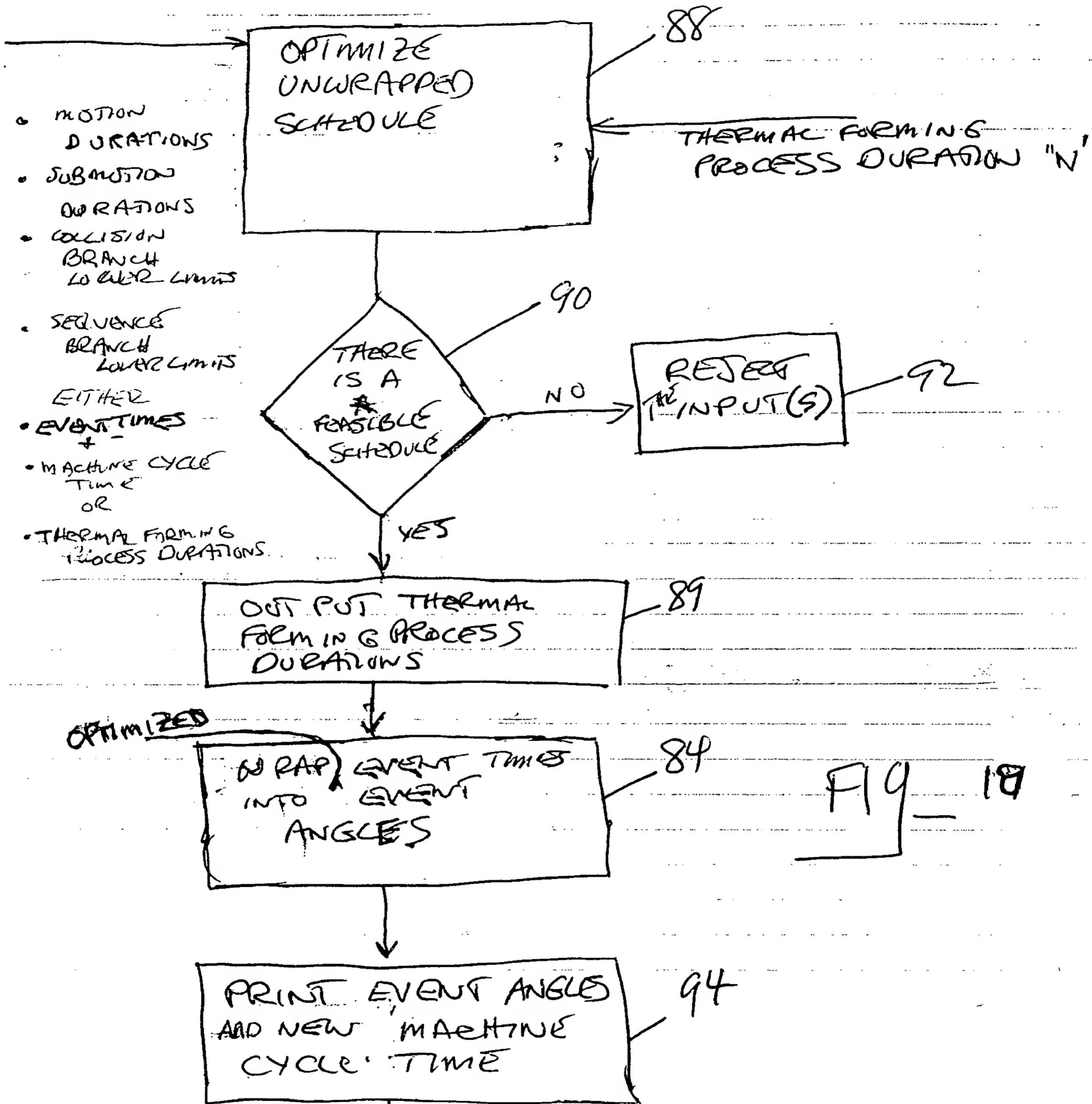


Fig-17



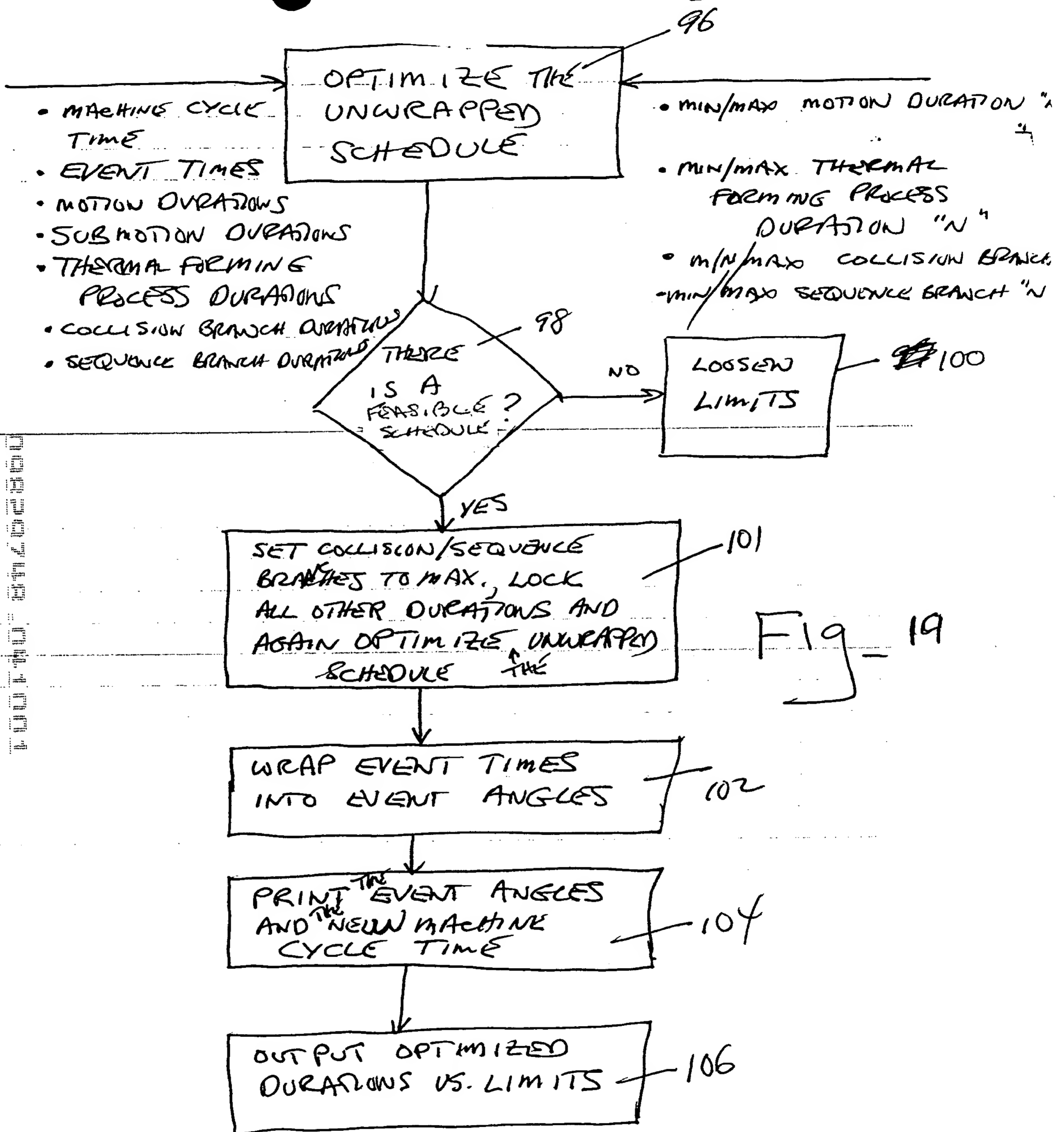
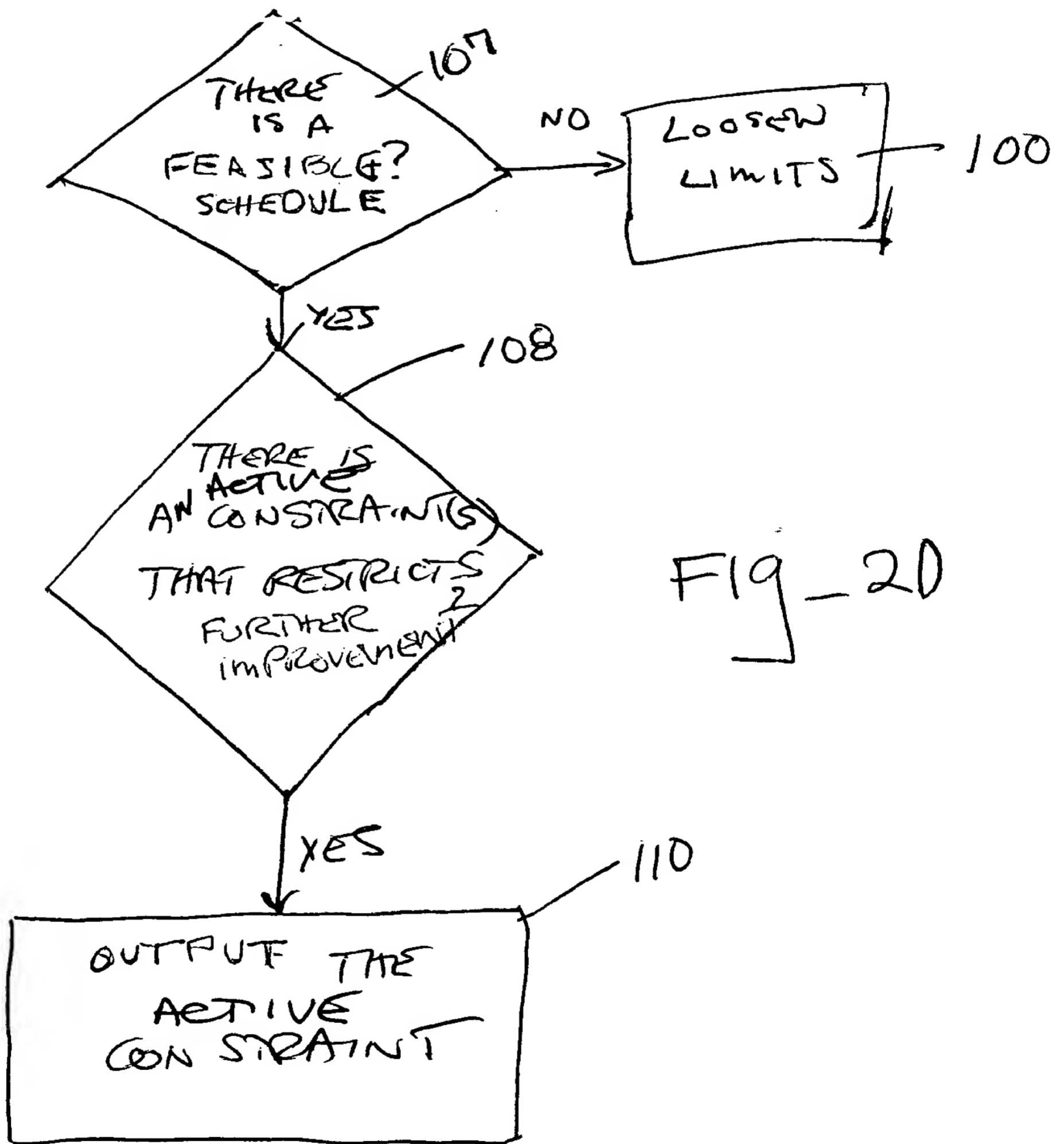


Fig-19



OPTIMIZE
UNWRAPPED
SCHEDULE

